

Product	Type 707_6A / IF 75-M1 (former article description 215)		
Description	Calendered PVC rigid film with roll inclination, standard impact strength, of low flammability according to the CSTB-certificate no. RA02-0204-1		
Optical properties	Surface:	glossy/silky matt	
	Colour:	opaque (grey, white)	
Physical characteristics	Value	Unit	Testing method
Thickness tolerances 0,250 – 0,400 mm 0,401 – 0,480 mm	± 7 ± 5	%	DIN 53370
Specific gravity	1,44 \pm 0,01	g/cm ³	DIN 53479
Tensile impact strength	450 \pm 50	kJ/m ²	DIN EN ISO 8256
Softening point (Vicat)	78 \pm 1	°C	DIN EN ISO 306 (5 kg, air)
Shrinkage Thickness: 0,250 – 0,400 mm 0,401 – 0,480 mm	max. – 7 max. – 5	%	DIN 53377 (140 °C, 10 min)
Delivery form	In reels (according with customers request) on cardboard cores (Ø 40 mm). Labelling and traceability: Min. one label per reel and per pallet, as well as a packing list for each delivery.		
Width	Specified by the customer (min. 700 mm, max. 1.400 mm)		
Width tolerance	$\pm 0,5$ mm		
Quality control	Quality of each mother reel checked during production; the following parameters are checked: thickness, width, colour, surface, flatness, edges, reel diameter, length, winding (max. + 2 mm), weight, core, labelling. In case of non-conformity, material is segregated and eliminated before despatching.		
Regulatory	Not approved for the direct contact with food.		

All the information given in this bulletin is the result of our study and experience made on average data available. It is given in good faith and with every belief in its accuracy, but cannot be considered a formal warranty. It is the responsibility of the user to ensure that the product complies with his requirements and with any legislation relating to its use.

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